



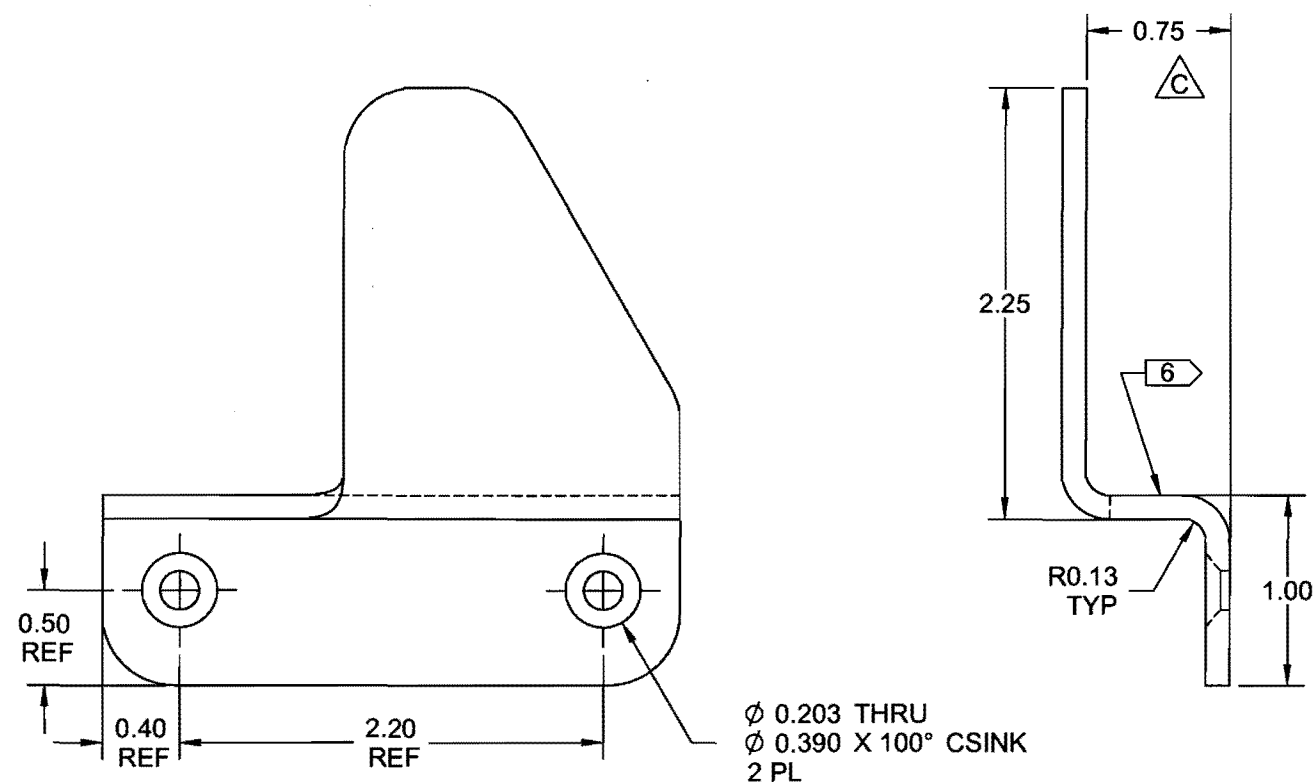


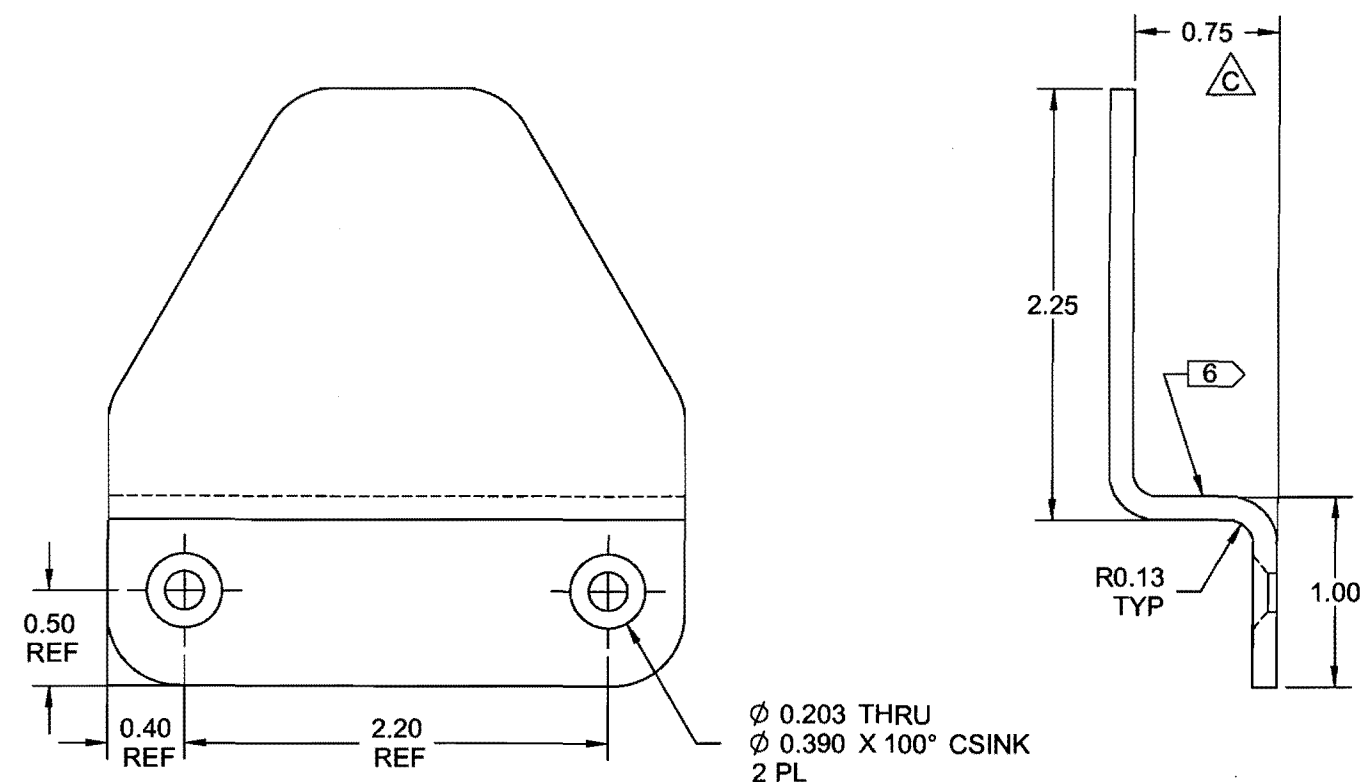


RELEASED
2011-02-18
mf

C	UPDATED TO CURRENT STD; CREATED D3139-1/3 FLAT PATTERNS (SHT 3); 0.75 WAS 0.70 (B5-2, D1-2, D5-2). REF. CAR10-28.	MB	11.01.07
B	ADD PART MARKING	RF	04.10.18
A	NEW ISSUE	RF	02.04.19
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3139	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		GUARD	NTS
DATE	11.01.07	COPYRIGHT © 2002 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

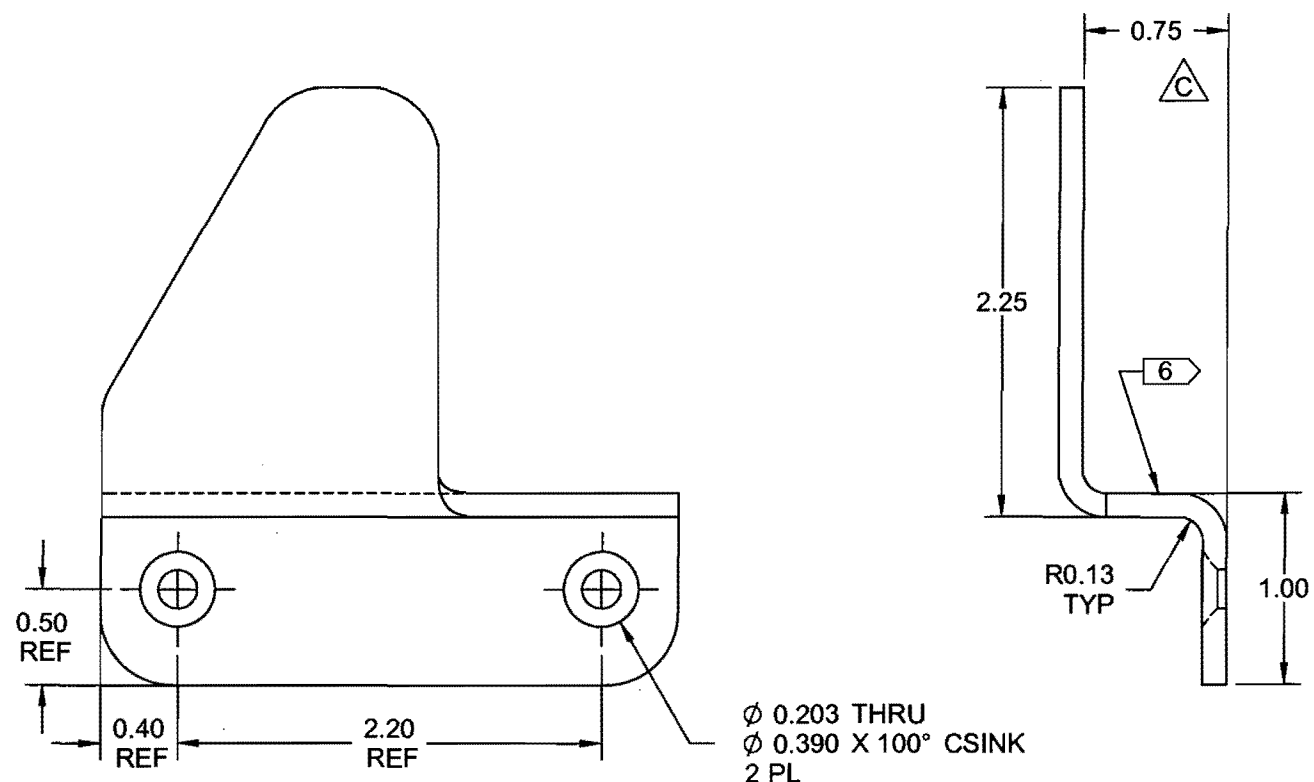


D3139-3 GUARD
(MAKE FROM D3139-3F)



D3139-1 GUARD
(MAKE FROM D3139-1F)

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2011-02-18

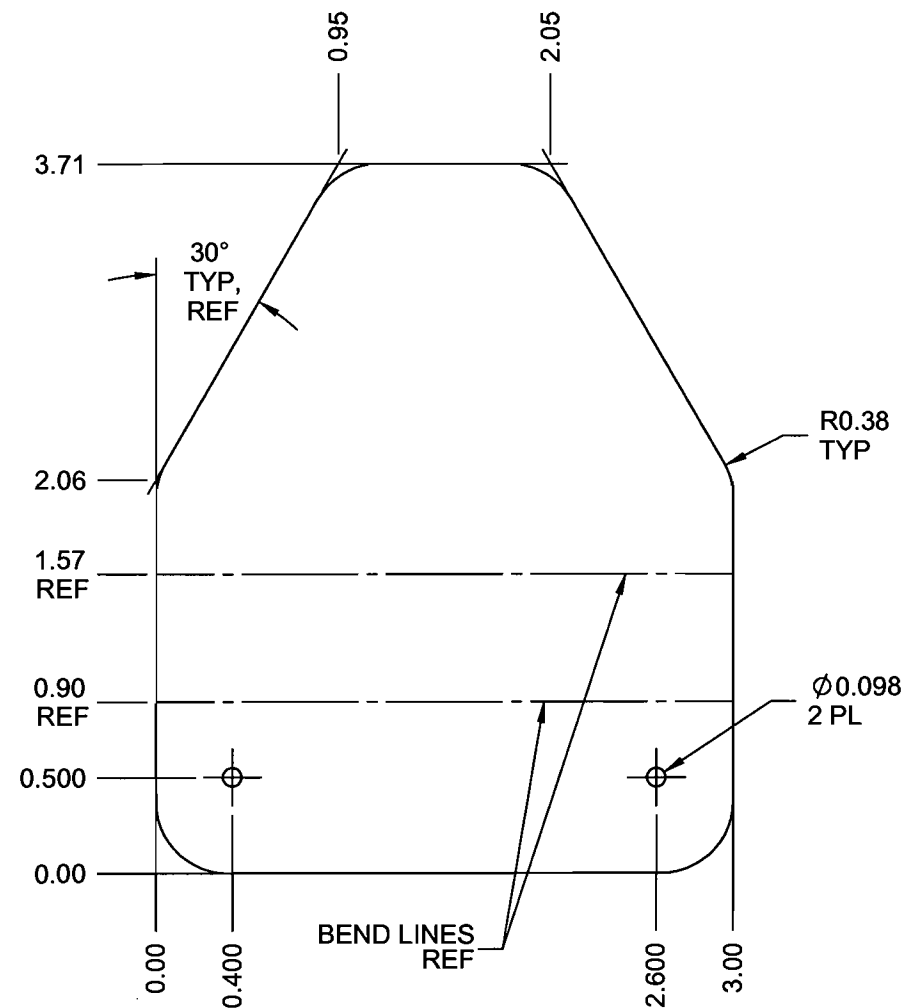


D3139-4 GUARD
(MAKE FROM D3139-3F)

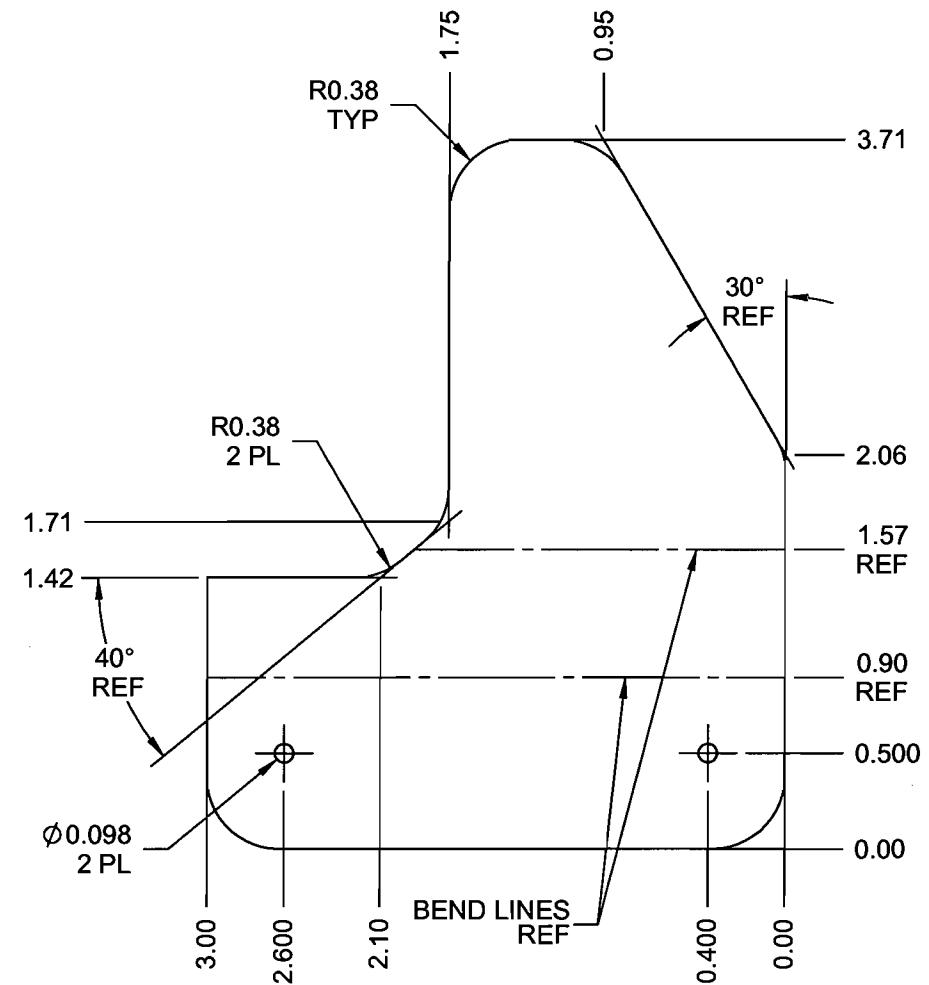
NOTES:

- 1) MATERIAL: PER D3139-1F/-3F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: WITH DART P/N "D3139-X" AND B/N "BXXXXX" PER QSI 044 6.1 (FINE POINT MARKER)
- 7) WEIGHT: 0.05 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3139	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		GUARD	NTS
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D3139-1F GUARD FLAT PATTERN



D3139-3F GUARD FLAT PATTERN

RELEASED
2011-02-18

- NOTES:**
 1) MATERIAL: 9034 CLEAR LEXAN SHEET (SMOOTH TEXTURE), 0.125" THICK
 REF. DART SPEC. MLEXS.125-9034-01
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
 6) IDENTIFICATION: NONE
 7) WEIGHT: 0.05 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3139	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		GUARD	NTS
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